

SPECIFICATIONS

TR7700Q SII AOI Machine @ Smartlink-SMT

TR7700Q SII AOI Machine		
Optical System		
Imaging Method	Stop-and-Go	
Angle Camera	N/A	
High Speed Camera	12 MP	21 MP High Speed Camera
Imaging Resolution	10 μm / 12 μm / 15 μm (18 μm is available for TR7700QH SII, 12 μm is available for TR7700QH SII & TR7700QH SII DL)	8 μm / 10 μm
Max. 3D Height Range	40 mm	
3D Technology	Quad Digital Fringe Projectors	
Lighting	Multi-phase True Color LED	
Imaging speed	12 MP@ 18 μm: 70 cm²/sec	
	21 MP@ 12 μm: 60 cm²/sec	
	21 MP@ 15 μm: 80 cm²/sec	
Board Handling		
Min. PCB Size	50 x 50mm	
Max. PCB Size	510 x 460 mm	
PCB Thickness	0,6 - 5mm	
Conveyor	880 - 920 mm	
Max PCB Weight	3 kg / 5 kg (optional)	
PCB Carrier / Fixing	Step Motor Driven	
Clearance (Top)	20 mm	
Clearance (Bottom)	40 mm	
Clearance (Edge)	3 mm	
Inspection Perfomance		
Component Defects	Missing, Tombstoning, Billboarding, Polarity, Rotation, Shift, Wrong Marking (OCV), Defective, Upside Down, Extra Component, Foreign Material, Lifted Component	
Solder Joint Defects	Solder Fillet Height, Solder Volume %, Excess Solder, Insufficient Solder, Bridging, Through-hole Pins, Lifted Lead, Golden Finger Scratch/ Contamination	
X-Y-Z Axis Control	Ballscrew + AC Servo with Motion Controller	
X-Y Axis Resolution	1 μm	
Inspect Performance height Repeatability	3σ<1 μm	
Inspect Performance eight Accuracy	+/- 2 μm	



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Factory Requirements		
Power Requirement	200 – 240 VAC, single phase, 50 / 60 Hz, 3 kVA	
Air Requirement	72 psi – 87 psi (5 – 6 bar)	
Weight	910 kg	
Conveyor	Inline Height: 880 – 920 mm / 925-965 mm (optional)	
WxDxH	1100 x 1720 x 1710 mm (without signal tower, height 515 mm)	
Options		
Hardware Barcode Scanner		
Offline Station PC		
Repair Station PC		
Software Barcode Scanner		
Support Pin AOI		
SPI in each machine		
Dual Blue 3D laser		
Multiphase lighting system		

